



JIANGSU ZHONGJIANG WELDING WIRE CO.,LTD
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INSPECTION CERTIFICATE 3.1

ACCORDING TO EN 10204:2004

CLIENT		DATE OF ISSUE		CERTIFICATE NO.									
JOAQUIN VERDU DIAZ SLU		September 20, 2020		MZJ200969									
DESCRIPTION OF PRODUCTS		CONSIGNEE REF.		INVOICE NO.									
WELDING WIRE ER70S-6				ZJW20173									
BRAND MARK		CLASSIFICATION: ACCORDING TO :											
HOKMAND OEM PACKING		GB T8110 ER50-6 AWS A 5.18 ER70S-6 DIN 8559 SG 2 EN ISO 14341-A·G 42 2 C1/M21 3Si1											
TIME OF DELIVERY		DATE OF LOADING		DATE OF SHIPMENT									
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LOT NO.	SPECIFICATIONS	N.WEIGHT		MFG.DATE									
0096552	0.8MM 15KG-D300	8,640KGS		Sep-20									
0096554	1.0MM 15KG-D300	3,240KGS		Sep-20									
0096555	1.2MM 15KG-D300	3,240KGS		Sep-20									
0096552	0.8MM 250KG-DRUM	1,000KGS		Sep-20									
0096554	1.0MM 250KG-DRUM	7,000KGS		Sep-20									
CHEMICAL COMPOSITIONS(%)													
LOT NO.	C	Si	Mn	P	S	Mo	Cr	Ni	Cu	Al	Co	Ti	V
0096552	0.085	0.89	1.48	0.010	0.011	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
0096554	0.089	0.90	1.49	0.011	0.009	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
0096555	0.078	0.89	1.49	0.012	0.009	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
0096552	0.085	0.89	1.48	0.010	0.011	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
0096554	0.089	0.90	1.49	0.011	0.009	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
MECHANICAL PROPERTIES OF DEPOSITED METAL													
LOT NO.	YIELD STRENGTH		TENSILE STRENGTH		ELOGATIONS		IMPACT VALUE						
	Re N/mm2		Rm N/mm2		A5(%)		Kv J (-40°C)						
0096552	459		565		28		75						
0096554	462		562		28		85						
0096555	466		570		27		85						
0096552	459		565		28		75						